

FIG. 2

Diagram illustrating a multi-layered cable or pipe extrusion process. The main assembly includes an **EXTRUDER 7** feeding material into a die assembly (10). The material forms a U-shape, with the final product labeled **18**. The die assembly includes components labeled **12** and **10**. A circular callout labeled **DETAIL 'A'** shows a cross-section of the material, revealing three distinct layers: **LAYER 'A'** (diagonal lines), **LAYER 'B'** (cross-hatch pattern), and **LAYER 'C'** (vertical lines).

FIG. 3

Fig. 5a

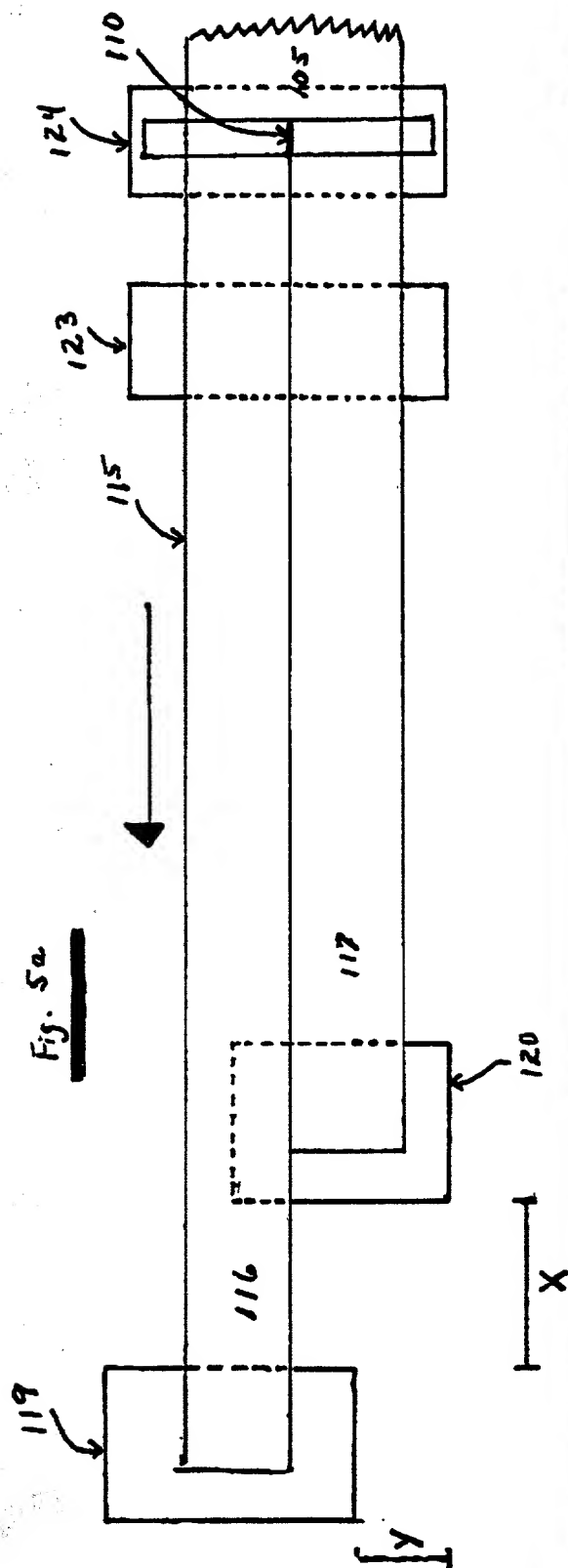
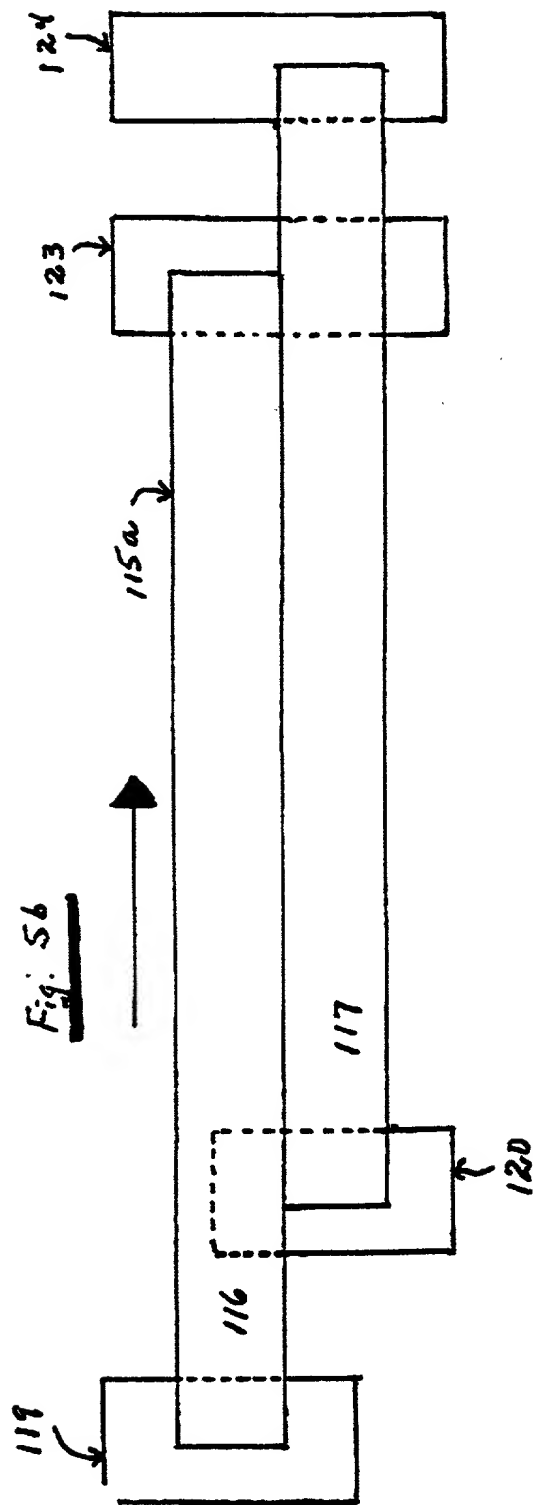


Fig. 56



15E 3-LAYER FURNITURE

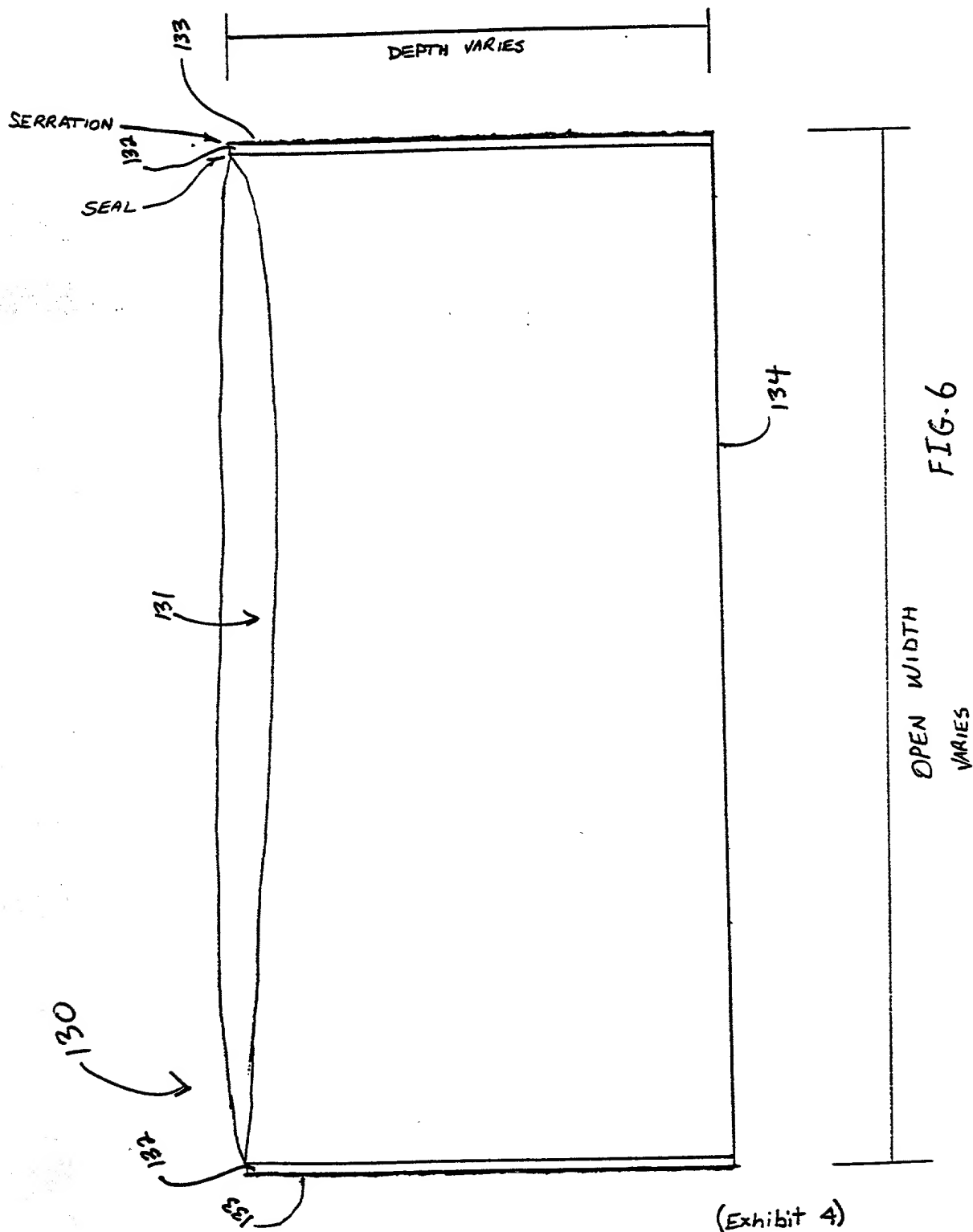


FIG. 6

(Exhibit 4)

FIG. 7

FIG. 7